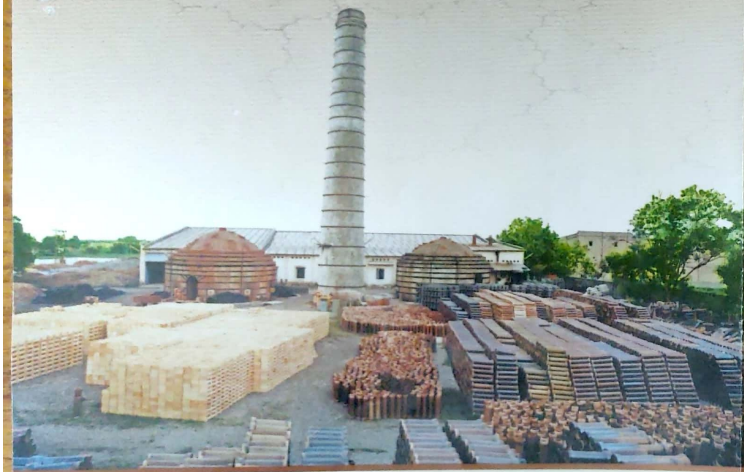


# Cherry

GLAZED STONEWARE  
PIPES AND FITTINGS

IS - 651  
CML-7014450  
SP-1



**supertech**  
CERAMICS PVT. LTD.


FACTORY :  
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Supertech (2021) 484512

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IS - 651  
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SP-1



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**Product Background**

For several hundreds of years, clay pipes have been used by mankind because of its durability & reliability.

Cherry brand Glazed Stoneware pipe consists of a mass of strong solid vitrified clay fused at 1100°C covered by a glossy layer of glaze, thus ensuring a life span of several decades.

**Company Brief**

Supertech ceramics was established in the year 1989. It has been promoted by a group of technocrats with vast experience in clay & ceramic technology. The company has been in the field of manufacturing Stoneware Pipes & Fittings. Continuous product & technology improvements is the key to the company's success & progress.

**Salient Feature of the product**

**De-airing**  
This is a special process in which vacuum is created when extruding the pipe, thus sucking the trapped air and making the pipe more compact & more strong.

**About Quality Control**

Proportionate blending of clay with de-airing method of pipe extrusion results into an end product which is highly superior in strength & glaze.

The end product is tested as per I.S. 651 specification in the most advanced laboratory consisting of Hydrostatic Pressure Testing for leakage test, Hydraulic Press for crushing test, Chemical Lab for testing of glaze & numerous other latest instruments for the testing of various parameters of the stoneware pipes.

**Standards**

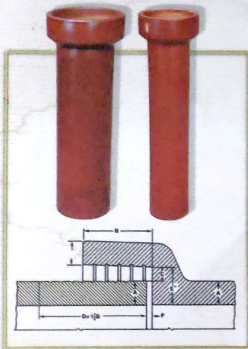
The company has been accredited Bureau of Indian Standards (ISI) certificate for the manufacture of Glazed Stoneware Pipes.

**Applications**

1. Sewerage passage
2. Agriculture water supply & distribution

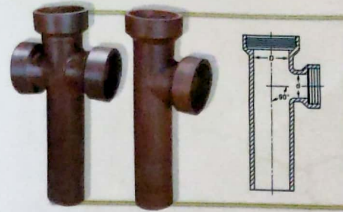
**Advantages**

1. Resistant to corrosion effect of most chemicals except Hydrofluoric Acid.
2. Does not decay when buried underground or otherwise for several decades.
3. Remains distortionless throughout their service life.



**STRAIGHT PIPES**

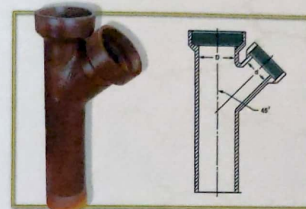
Internal Diameter of Pipe	Mean Thickness of Barrel and Socket, min.	Internal Depth of Socket, min.	Excess Shoulder Measurement, min.	Length of Grooving of Socket, min.
	A	B	C	D (1.5B)
100	12	50	10	75
150	12	57	11	85.5
200	16	63	12	94.5
230	19	63	12	94.5
250	20	70	16	105
300	25	70	16	105



**F. TEE**

Barrel	Arms
100 x	100
150 x	150
200 x	200
230 x	230
250 x	250
300 x	300

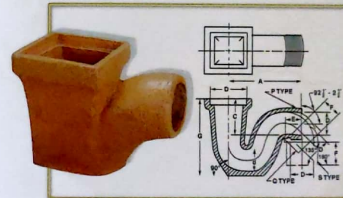
or any other combinations



**Y. TEE**

Barrel	Arms
100 x	100
150 x	150
200 x	200
230 x	230
250 x	250
300 x	300

or any other combinations



**GULLY TRAPS**

150 x 100



**BENDS**

100  
150  
200  
250  
300